

PARTS LIST

.A LEG COLUMN QTY: 2



B SIDE BRACKET QTY: 2



C SHORT BRACKET QTY: 2



D REAR BRACKET

QTY: 2



E BRIDGE CONNECTOR



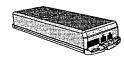
F FOOT QTY: 2



G LEVELER QTY: 4



H ELECTRONIC CONTROL
QTY: 1



DIGITAL HANDSET
QTY: 1



J MOTOR CABLES

QTY: 2



K POWER CORD
QTY: 1



L CABLE CHANNEL - 8"
QTY: 2



CABLE CLIPS QTY: 4



N ALLEN WRENCH QTY: 1



O M6 x 12mm PAN HEAD SCREW QTY: 14



P M6 x 12mm SOCKET HEAD SCREW QTY: 8



Q WASHERS QTY: 8

R



SCREW # 12 - 1-3/4" QTY: 2



S SCREW # 8 x 5/8"
QTY: 10



T SCREW # 12 x 3/4""
QTY: 30



TOOLS NEEDED:

PARTS LIST

A LEG COLUMN QTY: 2



B SIDE BRACKET QTY: 2



C SHORT BRACKET QTY: 2



D REAR BRACKET



E BRIDGE CONNECTOR



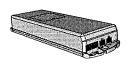
F FOOT QTY: 2



G LEVELER QTY: 4



H ELECTRONIC CONTROL QTY: 1



DIGITAL HANDSET
QTY: 1

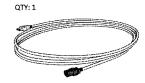


J MOTOR CABLES

QTY: 2



K POWER CORD



CABLE CHANNEL - 8"
QTY: 2



CABLE CLIPS
QTY: 4



N ALLEN WRENCH QTY: 1



O M6 x 12mm PAN HEAD SCREW QTY: 14



P M6 x 12mm SOCKET HEAD SCREW QTY: 8



Q WASHERS QTY: 8



SCREW # 12 - 1-3/4" QTY: 2



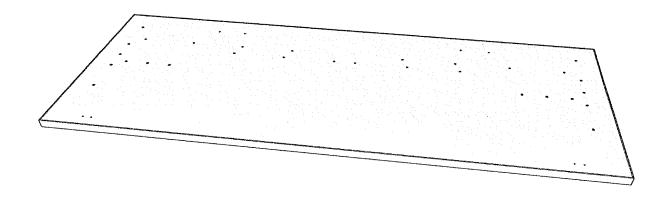
R

SCREW # 8 x 5/8" QTY: 10

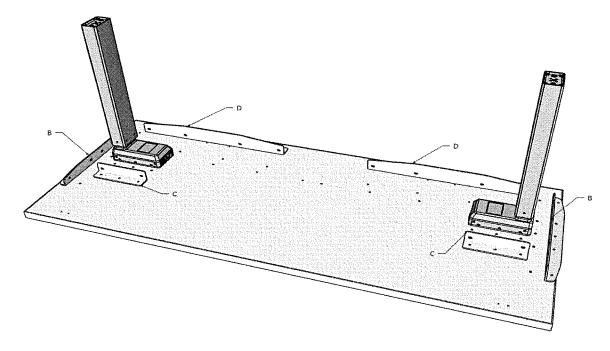


T SCREW # 12 x 3/4""
QTY: 30

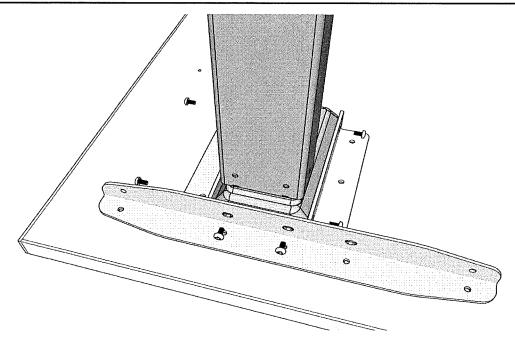




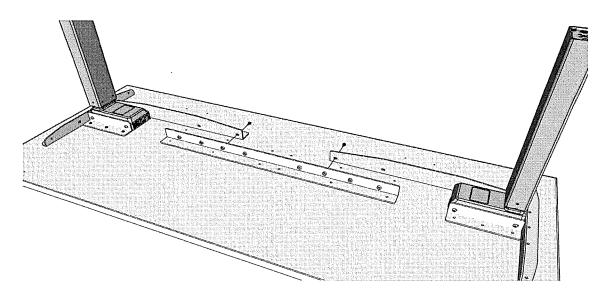
LAY THE TOP OUT ON THE FLOOR, WITH THE UNDERSIDE FACING UP AS SHOWN. MAKE SURE NOTHING IS UNDERNEATH THAT MAY SCRATCH THE SURFACE.



ROUGHLY POSITION THE TWO LEG COLUMNS (A), TWO SIDE BRACKETS (B) TWO SHORT BRACKETS (C) AND THE TWO REAR BRACKETS (D)

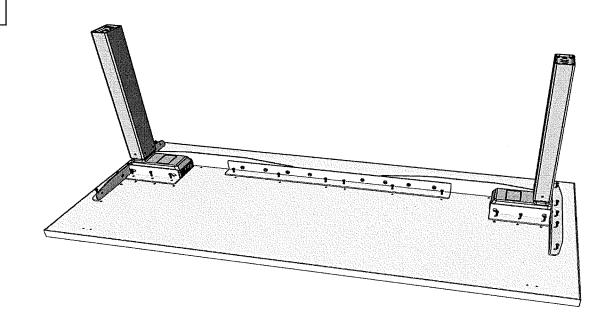


ATTACH THE BRACKETS TO THE LEG COLUMNS USING THE PAN HEAD SREWS (O) AS SHOWN INTO THE OBLONG HOLES. AT THIS POINT, DON'T COMPLETELY TIGHTEN.

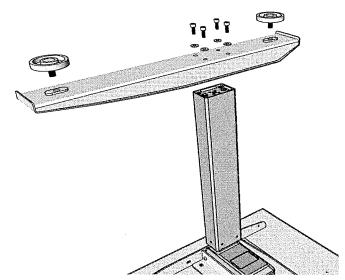


ATTACH THE BRIDGE CONNECTOR TO THE TWO REAR BRACKETS (D) USING THE TWO REMAINING PAN HEAD SCREWS (O).

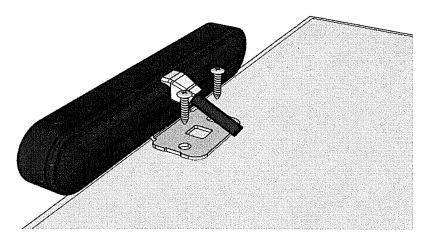
FOR 54" TOPS YOU WILL USE THE FOURTH HOLE FROM EACH END ON THE BRIDGE CONNECTOR FOR 60" TOPS YOU WILL USE THE THIRD HOLE FROM EACH END ON THE BRIDGE CONNECTOR FOR 66" TOPS YOU WILL USE THE SECOND HOLE FROM EACH END ON THE BRIDGE CONNECTOR FOR 72" TOPS YOU WILL USE THE FIRST HOLE FROM EACH END ON THE BRIDGE CONNECTOR



LINE UP THE ASSEMBLY OVER THE PRE-DRILLED PILOT HOLES IN THE TOP, TIGHTEN DOWN ALL THE PAN HEAD SCREWS (O). ATTACH THE ASSEMBLY TO THE TOP USING THE 30 - PHILLIPS SCREWS (T)

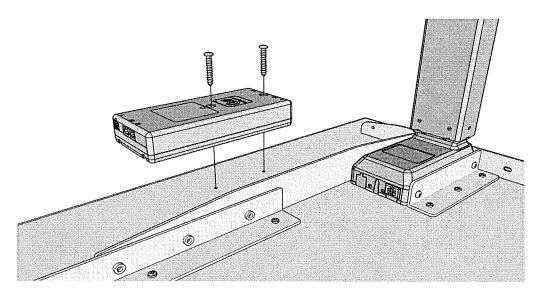


CAREFULLY LOWER FEET (F) OVER MOTOR COLUMN ENDS.
(IT IS A SNUG FIT)
ATTACH USING FOUR SOCKET HEAD SCREWS (P) WITH WASHERS (Q) WITH THE ALLEN WRENCH PROVIDED
THREAD THE GLIDES (G) TO THE DESIRED DEPTH IN BOTH FEET.

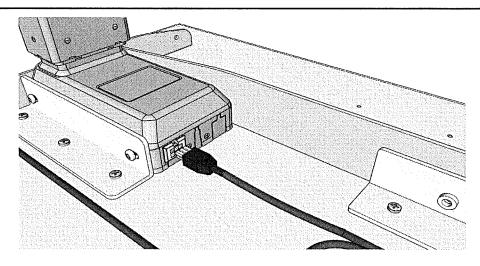


ATTACH THE DIGITAL SWITCH ($\rm I$) WITH TWO PHILLIPS SCREWS (S) IN EITHER THE LEFT OR RIGHT HAND LOCATION

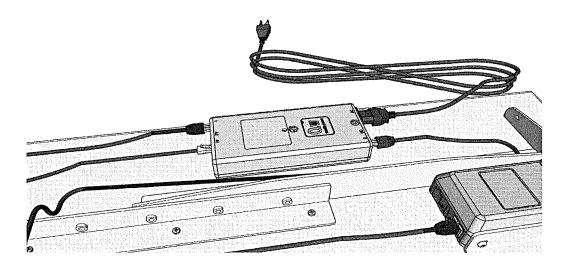
* You can choose to move to any other location, but we suggest drilling a small pilot hole



ATTACH ELECTRONIC CONTROL BOX (H) ON EITHER THE LEFT OR RIGHT SIDE, DEPENDING ON WHERE YOU WOULD LIKE YOUR POWER CORD TO DROP DOWN.

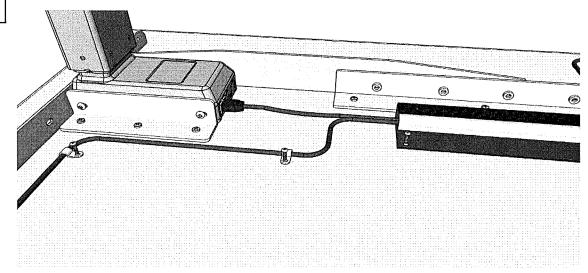


ATTACH ONE END OF MOTOR CABLE (J) TO THE LEG COLUMN (A). WHEN PLUGGING THE CABLE IN, MAKE SURE YOU HAVE THE MALE PINS ALIGNED TO THE FEMALE SOCKET, AS SOME PINS HAVE BEVELED CORNERS. DO THE SAME WITH THE OTHER MOTOR CABLE TO THE OTHER LEG COLUMN.

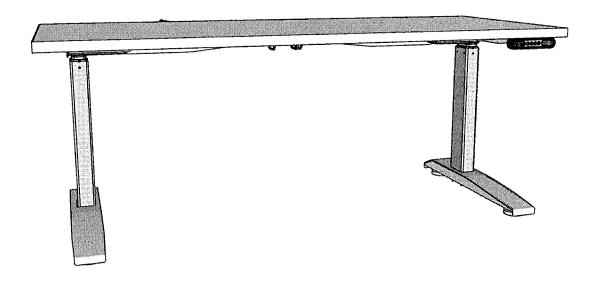


ATTACH THE OTHER END OF MOTOR CABLES (J) TO THE PORTS ON THE ELECTRONIC CONTROL BOX (H) TO PORT 1 AND 2. (AGAIN BE AWARE OF PIN ORIENTATION). ATTACH THE END OF THE DIGITAL HANSET CABLE TO PORT A1. ATTACH THE END OF THE POWER CABLE (K) INTO THE PORT LABELED AC.





USE THE CABLE CLIPS (M) AND CABLE CHANNELS (L)WITH SCREWS (S) TO SECURE CABLES TO THE UNDERSIDE OF THE DESKTOP WHERE YOU SEE FIT. THIS IS WHERE YOU MAY WANT TO DRILL A PILOT HOLE TO MAKE IT EASIER TO DRIVE THE SCREWS IN.



FLIP THE TABLE OVER

CAUTION: USE TWO PEOPLE

PLUG THE POWER CORD INTO THE WALL OUTLET

INITIALIZE LEGS:

WITH ALL CORDS CONNECTED TO THE CONTROL BOX, AND THE UNIT PLUGGED INTO THE WALL OUTLET, PRESS THE DOWN ARROW BUTTON ON SWITCH UNTIL THE LEGS MAKE A SHORT MOTION DOWN AND THEN BACK UP.

THIS SYNCHRONIZES THE LEGS WITH EACH OTHER.